

Aquilon DC computer room air conditioner



Unlock data center cooling efficiency with M&M Carnot's patented RainCycle





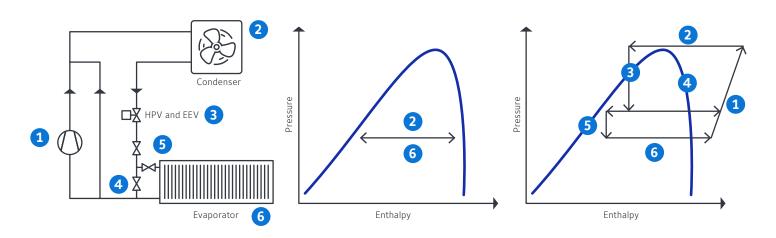
The Aquilon DC CRAC unit is a natural refrigerant in-room air conditioner designed for data center operating conditions.

Complete with onboard system controls and coupled with matching remote gas cooler(s) providing a long-term, efficient and future-proof solution for computer room cooling.

Aquilon RainCycle technology uses the natural properties of carbon dioxide (CO_2) to cool data center computer rooms as efficiently as possible. Mechanical cooling vapor compression is only used when needed and only when ambient conditions make it necessary, thus generating annual operating savings year after year.

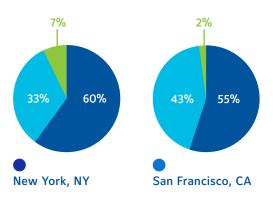


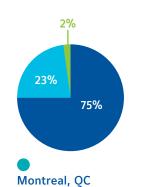
Patented RainCycle free cooling in pH diagram

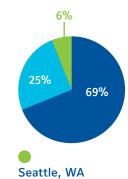


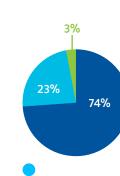
- 1 Vapor compression
- 3 High-pressure refrigerant pressure reduction
- 5 DX refrigerant feed to evaporator
- 2 Heat rejection gas cooling or vapor condensing
- 4 Vapor by-pass
- 6 Refrigerant evaporization for air cooling

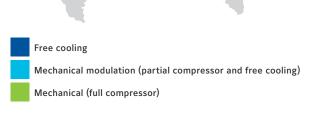
Regional efficiency examples











Estimated hours based on historical temperature data.

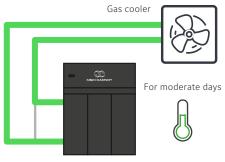
Mechanical mode

Gas cooler For hot days

Aquilon CRAC unit

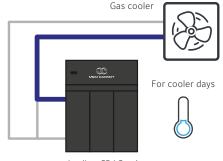
Mechanical modulation mode

Toronto, ON



Aquilon CRAC unit

Free cooling mode



Aquilon CRAC unit

Mode A: Mechanical full compression

- Ambient temperature of 95°F
- Full cooling capacity
- Full compression mode for warmer ambient temperatures
- Total energy consumption 30.33kW*

Mode B: Partial compression and free cooling

- Ambient temperature of 64.4°F
- Full cooling capacity
- One circuit with compressor in subcritical compression mode and one circuit in free cooling mode
- Total energy consumption 18.2kW*

Mode C: No compression required, RainCycle free cooling

- Ambient temperature of 53.6°F
- Max. cooling capacity of full heat load
- Both circuits in free cooling mode no compression
- Total energy consumption 6.1kW*

Partial compression with free cooling is available for models 30 and 48 that have multiple compressors.

^{*} Total energy shown represents the CRAC model 30.



Design features

- Patented RainCycle economizer mode using thermosiphon standard on all units
- Smaller piping required compared to synthetic refrigerants
- Adiabatic condenser option available when required
- Available in upflow, downflow and other configurations
- Readily available standard components
- BMS interfaces available are MODBUS, BACnet MS/TP, BACnet IP and CAN bus
- EC fans

Benefits

- 100% free cooling with CO₂ thermosiphon, removes need for recirculation pump
- Significant reduction in footprint compared to synthetic systems
- Less energy consumption during compression mode with CO₂
- Utilizes future-proof natural refrigerant with GWP-1 compared to heavily regulated synthetic alternatives
- CO₂ is a safe and sustainable refrigerant

- Higher heat capacity compared to synthetics, requiring smaller components and providing higher efficiency
- Condenser install elevation is not restricted with CO₂, unlike synthetic solutions with minimum elevation requirements
- Higher heat capacity equals lower charge and smaller piping
- Higher free cooling capacity during free cooling mode

Models

 Model AQ15

 Weight (lbs.)
 Length (in.)
 Width (in.)
 Height (in.)

 Aquilon CRAC
 2,500 (1,135kg)
 71 (1,794mm)
 39 (991mm)
 81 (2,058mm)

 Gas cooler
 975 (445kg)
 95 (2,391mm)
 52 (1,321mm)
 75 (1,888mm)

Model AQ24						
Weight (lbs.)	Length (in.)	Width (in.)	Height (in.)			
3,500 (1,590kg)	97 (2,454mm)	39 (991mm)	81 (2,058mm)			
2,175 (990kg)	157 (3,970mm)	53 (1,342mm)	74.5 (1,893mm)			

	Model AQ30				
	Weight (lbs.)	Length (in.)	Width (in.)	Height (in.)	
Aquilon CRAC	4,250 (1,930kg)	123 (3,112mm)	48 (1,212mm)	100 (2,540mm)	
Gas cooler	1,950 (890kg)	95 (2,391mm)	104 (2,642mm)	75 (1,888mm)	

Model AQ48						
Weight (lbs.)	Length (in.)	Width (in.)	Height (in.)			
5,500 (2,500kg)	144 (3,658mm)	48 (1,207mm)	100 (2,540mm)			
4,350 (1,980kg)	157 (3,970mm)	106 (2,683mm)	75 (1,893mm)			

Note: Flat-type gas cooler with different options of legs - 22in., 36in. and 72in.



Associated standards for CO₂ refrigeration systems

- Construction per ASME B31.5 "Refrigeration Piping and Heat Transfer Components"
- Stainless steel tubing per ASTM A249 TP304
- Compliance with ASHRAE 90.4 standards ensuring energy efficiency and performance reliability in data center cooling
- Nitrogen pressure test per ASME B31.5 Edition 2019, Article 53.8
- Ability to meet Title 24 requirements
- UL/CSA approved

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